BUCKNER
HEAVYLIFT CRANES

Contents

PROJECT:
LR1400 S2F2 77m+17m

LOCATION: ----
BUCKNER CONTACT: Dan Ives, PE
Dani@BucknerCompanies.com
LIFT PLAN BY: Dan Ives, PE
Dani@BucknerCompanies.com
DRAWING NOTES:
Title Page

FILE: C:\Users\Dan Ives\OneDrive - Buckner Heavylift Cranes\Engineering\Drawings\BHL\Buckner\Build Sheets\LR 1400\LR 1400 - S2F2 77m + 17.5m (253' + 57') 20 Deg.dwg
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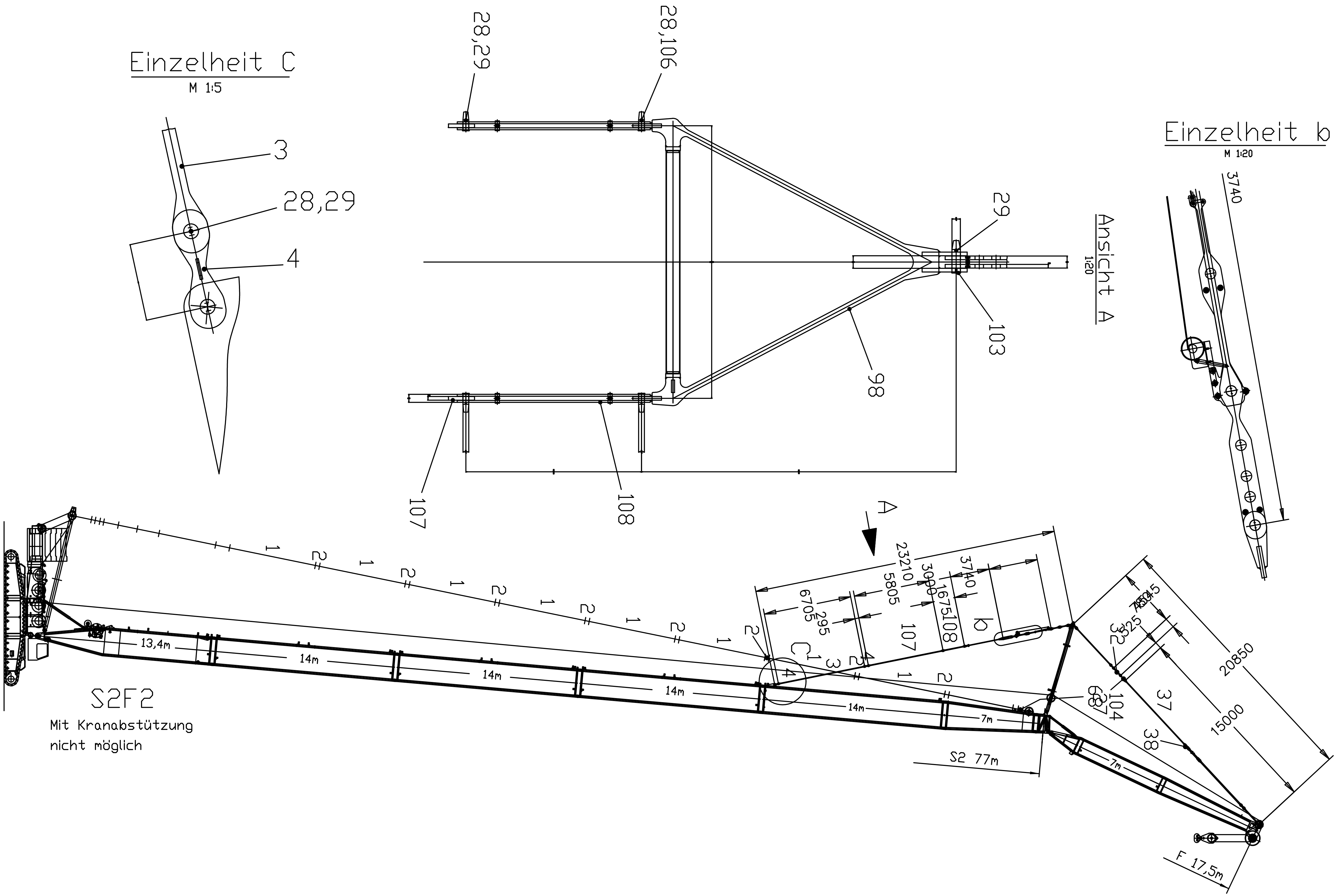
BUCKNER
HEAVYLIFT CRANES



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LR1400 S2F2 77m+17m

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LIFT PLAN BY:	Dan Ives, PE Dani@BucknerCompanies.com

DRAWING NOTES:
Build Sheet

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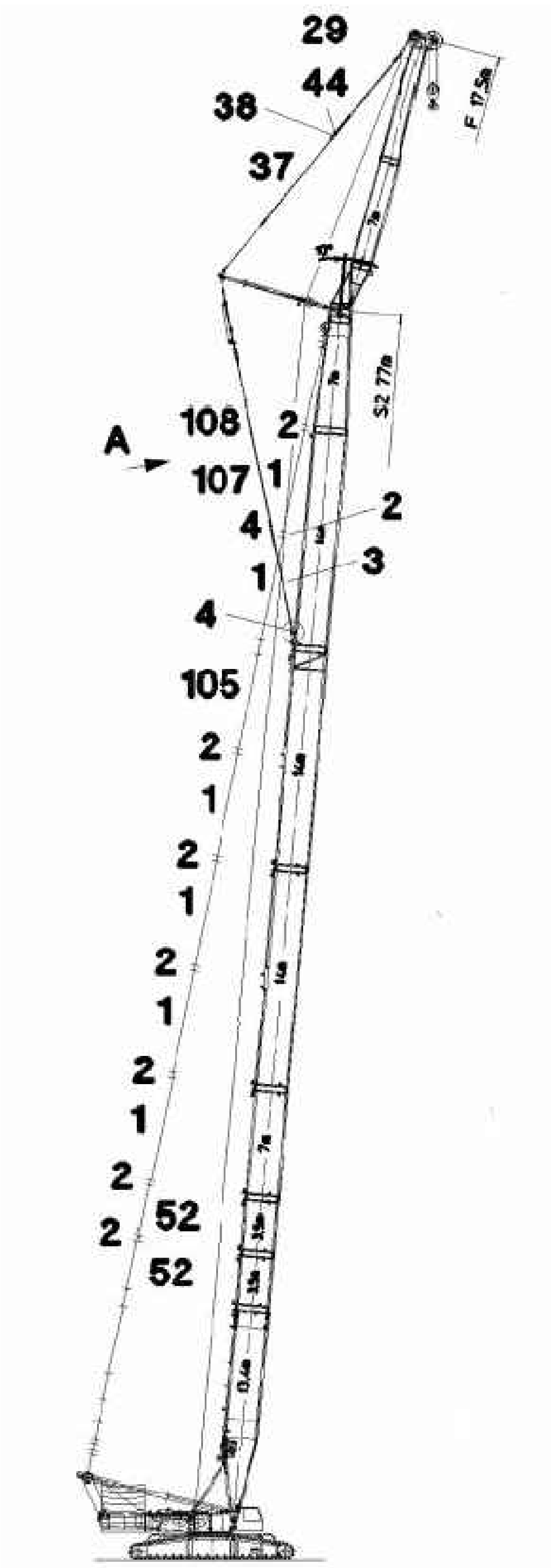
BUCKNER
HEAVYLIFT CRANES



S2F2

Pos.	Item	Quantity	Description	Bezeichnung	Serie	K
1	96 34 978 08	30	ROD WITH BOARD	STANGE MIT SCHILD		
(1)	95 43 721 08	1	ROD 40X6896X174	STANGE		
(2)	97 35 676 08	1	PLATE IDENTIFICATION NUMBER IDENT-NR	SCHILD IDENTNR.		
2	92 51 733 08	38	BRACKET COMPL. 0.320M	LASCHE KPL.		
3	96 34 935 08	2	ROD	STANGE		
(1)	95 43 738 08	1	ROD 35X6886X139	STANGE		
(2)	97 35 676 08	1	PLATE IDENTIFICATION NUMBER IDENT-NR	SCHILD IDENTNR.		
4	92 51 730 08	4	BRACKET COMPL. 0.295M	LASCHE KPL.		
16	92 13 444 08	2	ROD CPL. 0.900M	STANGE KPL.		
25	95 43 835 08	82	PIN RD65X190 35NI	BOLZEN		
27	92 11 375 08	1	ROD CPL.	STANGE KPL.		
28	95 43 857 08	10	PIN RD55X170 35NI	BOLZEN		
29	43 31 050 08	101	RETAINING SPRING 6 A3C	SICHERUNGSFEDER		
32	92 11 296 08	1	ROD CPL. ➩ 3 560 101 92 11 296 08	STANGE KPL.		
37	96 28 317 08	2	ROD CPL. 6.705M ➩ 3 655 306 96 28 317 08	STANGE KPL.		
38	96 28 318 08	4	BRACKET COMPL. 0.295M ➩ 3 655 308 96 28 318 08	LASCHE KPL.		
39	96 28 319 08	1	ROD CPL. 6.850M ➩ 3 655 307 96 28 319 08	STANGE KPL.		
40	96 28 320 08	1	ROD CPL. 6.560M ➩ 3 655 305 96 28 320 08	STANGE KPL.		
44	94 83 596 08	10	PIN RD54X235 35NICRMOV125	BOLZEN		
52	96 34 901 08	4	ROD WITH BOARD	STANGE MIT SCHILD		
(1)	95 46 778 08	1	ROD 40X3391X174	STANGE		
(2)	97 35 676 08	1	PLATE IDENTIFICATION NUMBER IDENT-NR	SCHILD IDENTNR.		
82	92 14 254 08	2	ROD WITH BOARD 1.380M	STANGE MIT SCHILD		
83	92 14 255 08	2	ROD CPL. 0.530M	STANGE KPL.		
98	92 11 252 08	1	CROSS-MEMBER	TRAVERSE SCHWK.		
103	97 00 790 08	1	PIN 85x310	BOLZEN		
104	92 11 373 08	2	ROD CPL.	STANGE KPL.		
105	96 30 043 08	2	ROD CPL. 6.08M ➩ 3 560 103 96 30 043 08	STANGE KPL.		
106	43 30 103 08	2	SPLIT PIN DIN 94 10X80 ST VERZ.	SPLINT		
107	96 37 435 08	2	ROD WITH BOARD 5.805M	STANGE MIT SCHILD		
108	96 37 440 08	2	ROD CPL. 1.675M	STANGE KPL.		

12.3.2008 LIEBHERR	etk_en_de_074340 LR 1400/2 RODS / PULL RODS STANGEN	☐ 400 (4/4) ➩ 3 561 91 52 552 08

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PROJECT:
LR1400 S2F2 77m+17m

LOCATION: ----
BUCKNER CONTACT: Dan Ives, PE
Dani@BucknerCompanies.com
LIFT PLAN BY: Dan Ives, PE
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DRAWING NOTES:
Rod Plan

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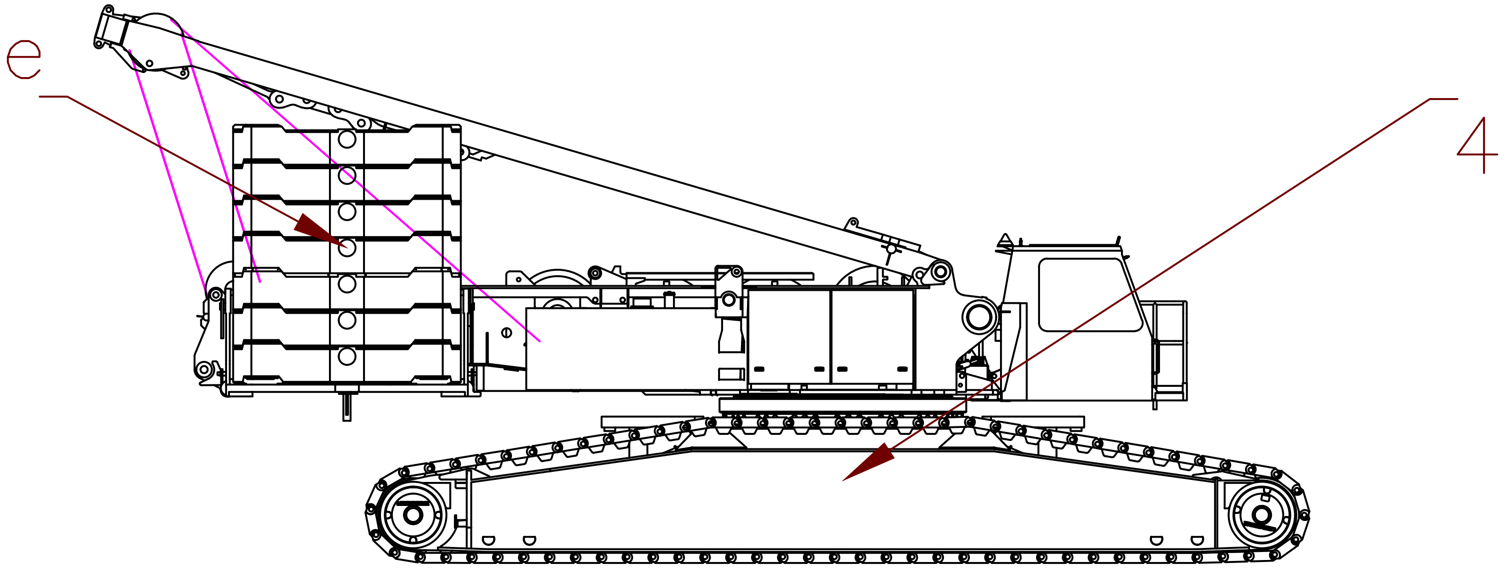
BUCKNER
HEAVYLIFT CRANES



Superstructure
155 tonnes

Carbody
43 tonnes

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LIFT PLAN BY:	Dan Ives, PE Dani@BucknerCompanies.com

DRAWING NOTES:
Counterweight Arrangement

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BUCKNER
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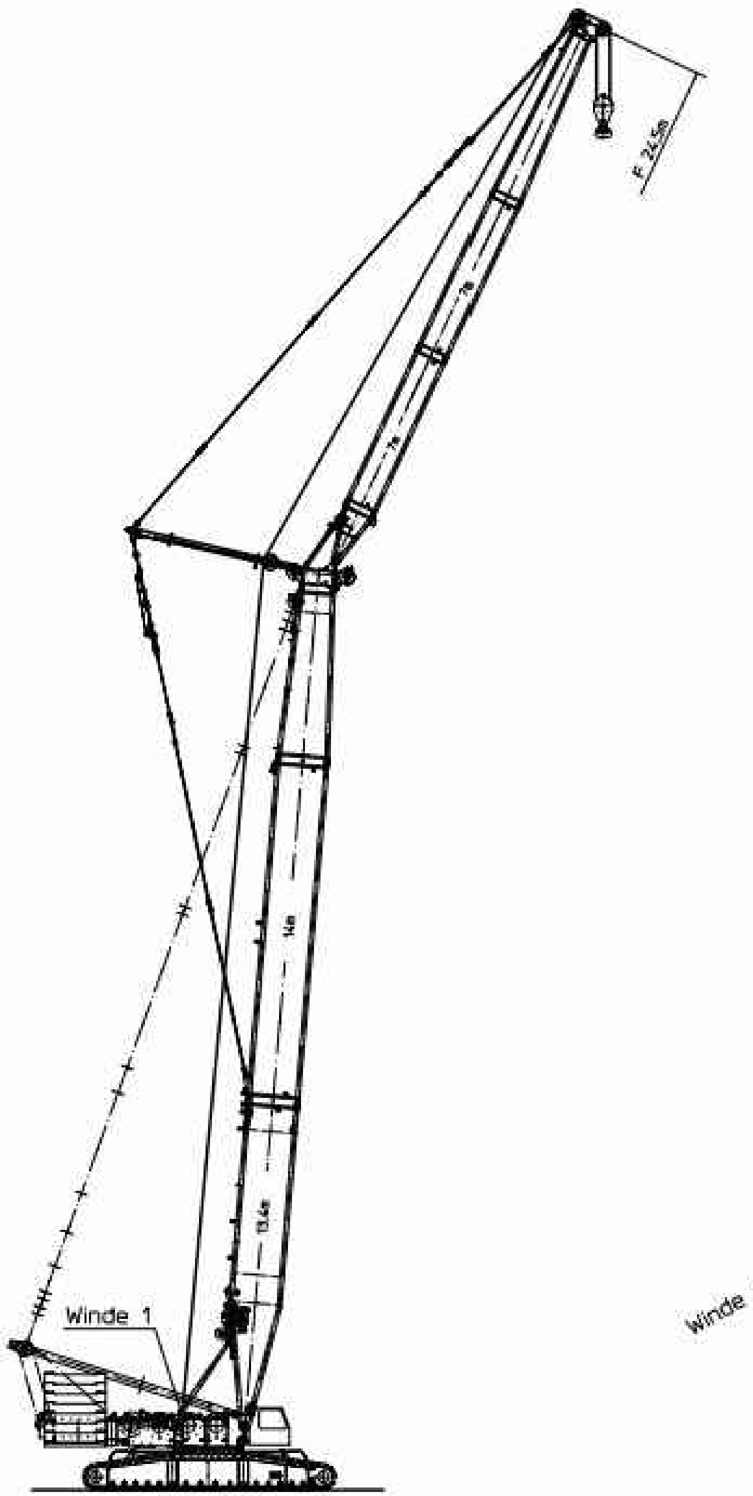

Einscherung
bis N-Kopfstück, weitere
Einscherung siehe
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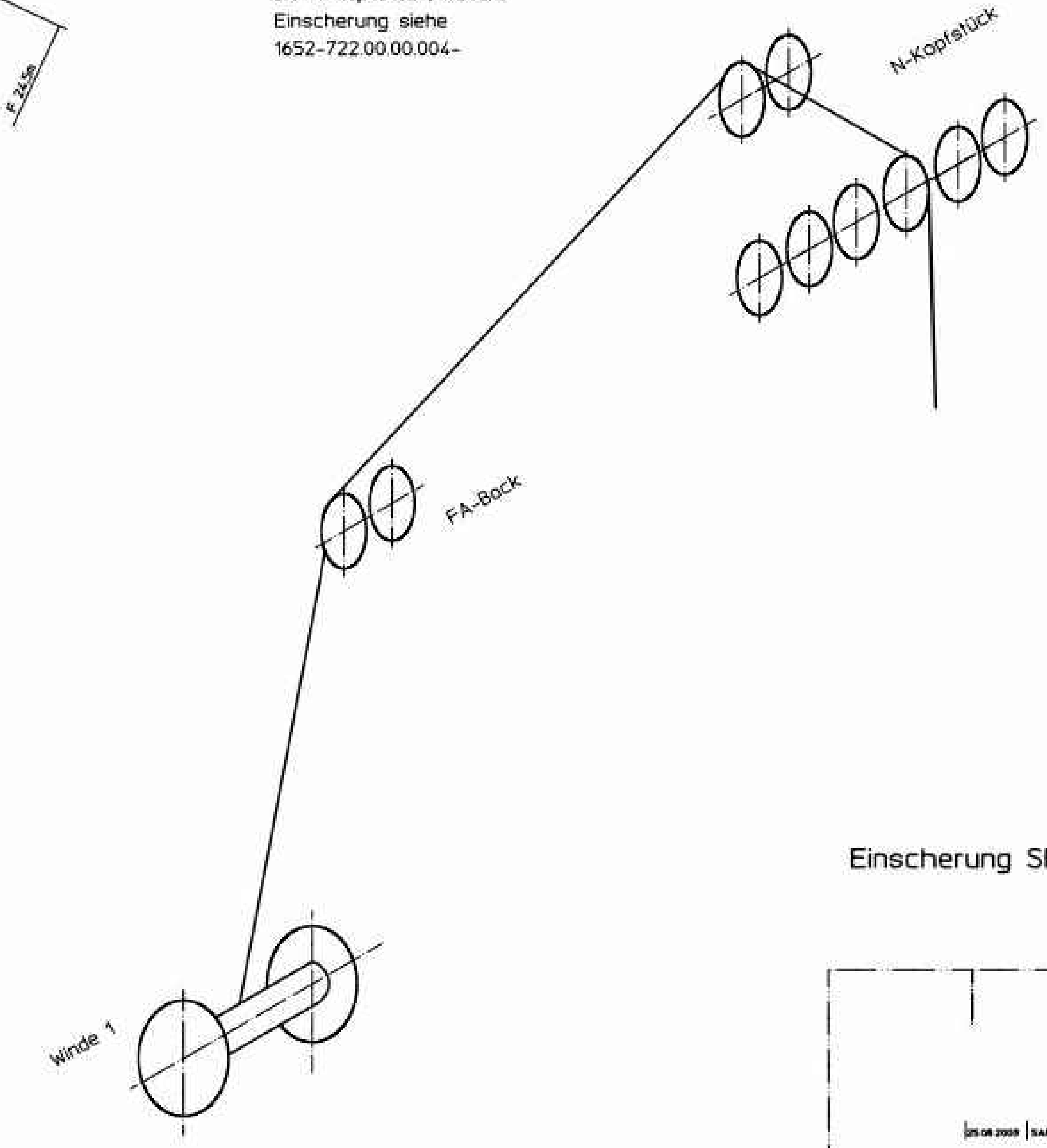

Einscherung SF

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25.08.2009 | SAH

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LR1400 S2F2 77m+17m

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LIFT PLAN BY:	Dan Ives, PE Dani@BucknerCompanies.com

DRAWING NOTES:
Reeving Plan

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BUCKNER
HEAVYLIFT CRANES

RAISING - AND LOWERING CHARTS

SF2 / S2F2 - Operation (on crawlers 7,80 m x 7,5 m x 1,2 m)
erection, take down **to the side**
with auxiliary support (support point 7,0 m)
without hook block on S-boom

TAB: 14700043
System S 2620.20
N / F 1812.10
Page 1 of 2

Operating mode	Main boom S (m)	Fixed jib F (m)	Permissible weight of hook block (in t) for Slewing platform / central ballast [t]		
			155 / 43	**135 / 43**	**95 / 43**
S2F2_10^3 S2F2_20^3	35	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	5,2
		24,5	5,2	5,2	5,2
		31,5	5,2	5,2	5,2
		38,5	5,2	5,2	5,2
	42	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	5,2
		24,5	5,2	5,2	5,2
		31,5	5,2	5,2	5,2
		38,5	5,2	5,2	5,2
	49	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	5,2
		24,5	5,2	5,2	5,2
		31,5	5,2	5,2	4,4
		38,5	5,2	5,2	2,9
	52,5	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	5,2
		24,5	5,2	5,2	4,4
		31,5	5,2	5,2	2,9
		38,5	5,2	5,2	--
	56	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	4,4
		24,5	5,2	5,2	2,6
		31,5	4,4	4,4	--
		38,5	4,4	4,4	--
	59,5	10,5	5,2	5,2	3,6
		17,5	5,2	5,2	2,1
		24,5	4,4	4,4	--
		31,5	4,4	4,4	--
		38,5	2,9	2,9	--

RAISING - AND LOWERING CHARTS

SF2 / S2F2 - Operation (on crawlers 7,80 m x 7,5 m x 1,2 m)
erection, take down **to the side**
with auxiliary support (support point 7,0 m)
without hook block on S-boom

TAB: 14700043
System S 2620.20
N / F 1812.10
Page 2 of 2

Operating mode	Main boom S (m)	Fixed jib F (m)	Permissible weight of hook block (in t) for Slewing platform / central ballast [t]		
			155 / 43	**135 / 43**	**95 / 43**
S2F2_10^3 S2F2_20^3	63	10,5	5,2	5,2	5,2
		17,5	5,2	5,2	5,2
		24,5	5,2	5,2	5,2
		31,5	5,2	5,2	5,2
		38,5	5,2	5,2	5,2
	66,5	10,5	4,4	4,4	--
		17,5	4,4	4,4	--
		24,5	2,9	2,6	--
		31,5	2,1	1,0	--
	S 2 66,5	38,5	1,0 *	--	--
	70	10,5	4,4	3,6	--
		17,5	2,1	2,1	--
		24,5	1,0	1,0	--
	S 2 70	31,5	1,0 *	--	--
	73,5	10,5	2,1	2,1	--
		17,5	1,0	--	--
	S 2 73,5	24,5	1,0 *	--	--
	77	10,5	1,0	--	--
	S 2 77	17,5	1,0 *	--	--

Note: For a given hook block weight of 1.0 t, the hook block must be carried along the ground on a suitable device. The angle range for carrying it is between 0^3 and 25^3.
Outside of the load charts, the own weight of the hook block must be reduced to at least 2.1t (all weight plates must be removed).
The boom system may only be loaded with the hook block at max. 1.0 t .

CAUTION: **Erection of the boom versions marked with " * " is only possible by using the main boom head without pulley set.**
The S - intermediate section for "flying installation" may not be used in this case.

DANGER: **For erection via the auxiliary support, the component rigidity can be exceeded before reaching the stability point, which can cause failure of the boom system.**

The given limit weights for the hook block must therefore strictly adhered to. If necessary, the weight plates of the hook block required for operation in the area of the load chart must be installed or removed.

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DRAWING NOTES:
Erection and Takedown

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BUCKNER
HEAVYLIFT CRANES

ISO DIN

S2	F2 20°
253 ft	57 ft

074265 *** 111 06.03

ft >< lbs CODE > 5227 < L124 806E .x(x)

ft	253									
65	158,000									
70	146,000									
75	134,000									
80	123,000									
85	113,000									
90	104,000									
95	96,500									
100	89,000									
105	82,500									
110	76,000									
115	70,500									
120	65,000									
125	60,000									
130	55,600									
135	51,500									
140	47,600									
150	40,400									
160	34,000									
170	28,600									
180	24,100									
190	19,900									
200	16,100									
*** n ***	6									
ft /s	36									

	S2	F2 20°					
	253 ft	57 ft	342,000 lbs	95,000 lbs			

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DRAWING NOTES:
Load Chart

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