



## Build Package – Liebherr LR1750/1 – CR8253

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002	Build Sheet
003	Rod Plan
004	CWT Arrangement
005	Hookblock
006	Main Reaving
007	Derrick Reaving
008	Erection & Take Down
009	Load Charts

Note: Crane technician **MUST** verify all information contained in this document matches what is provided by the manufacturer for the specific crane being used. Contact Andy Moore with questions: [andym@bucknerheavylift.com](mailto:andym@bucknerheavylift.com) Cell: 713 705 5726

**PRELIMINARY**

PROJECT:  
LR1750 SDWBW 207' + 299  
LOCATION: Kingston, GA  
BUCKNER CONTACT: Andy Moore, P.E.  
andyM@BucknerHeavylift.com  
LIFT PLAN BY: Andy Moore, P.E.  
andyM@BucknerHeavylift.com  
DRAWING NOTES:  
Title Page

LR1750/1	
Operating Mode	SDWBW
Main Boom Length	63m (207')
Luffing Jib Length	91m (299')
Derrick Length	31.5m (103')
Superstructure CWT	220t (485k)
Carbody CWT	95t (209k)
Ballast Tray CWT	325t (715k)



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### Revisions

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Rev.	Date	Description
000	06.04.2024	Preliminary Planning & Initial Layout
001	07.26.2024	Revised Upper & SL Cwts
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PROJECT:  
LR1750 SDWBW 207' + 299

LOCATION: Kingston, GA  
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AndyM@BucknerHeavylift.com  
LIFT PLAN BY: Andy Moore, P.E.  
AndyM@BucknerHeavylift.com

DRAWING NOTES:  
Build Sheet

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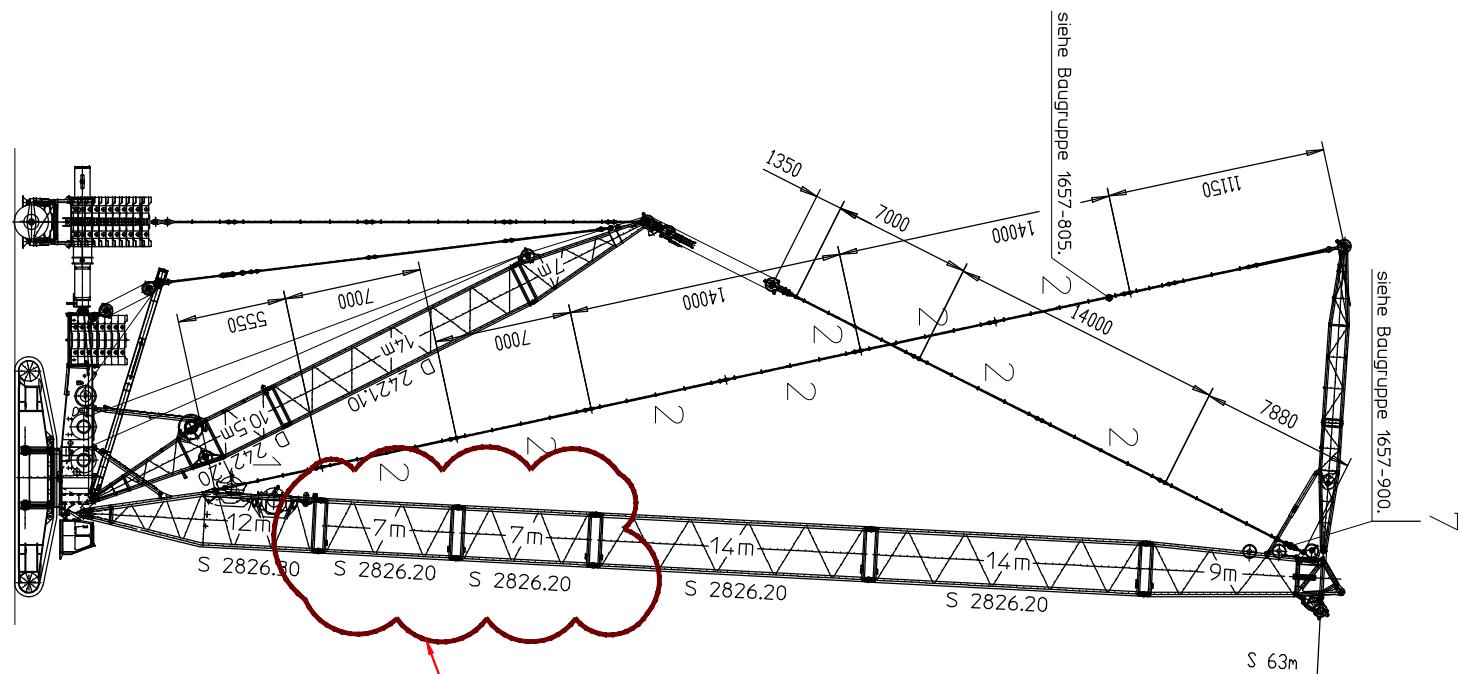
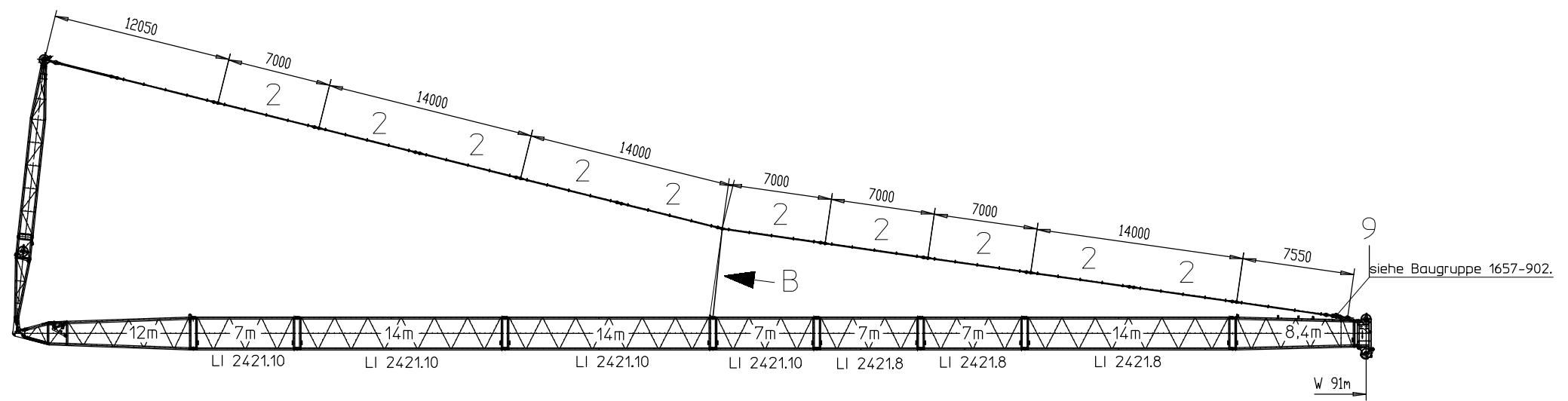
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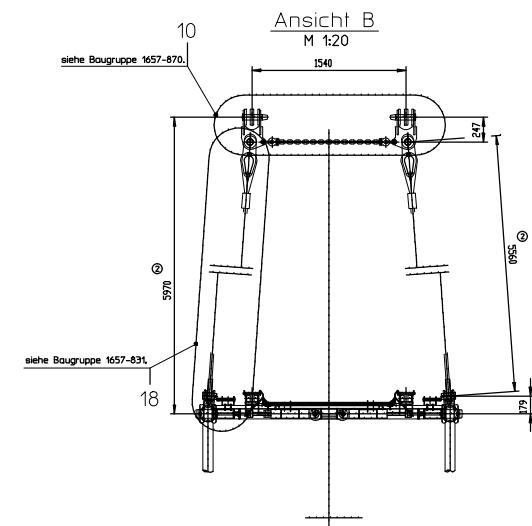
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**BUCKNER**  
HEAVYLIFT CRANES



CAN BE (x2) 7m SECTIONS  
- OR - (x1) 14m SECTION



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DRAWING NOTES:  
Rod Plan

### LR1750/1

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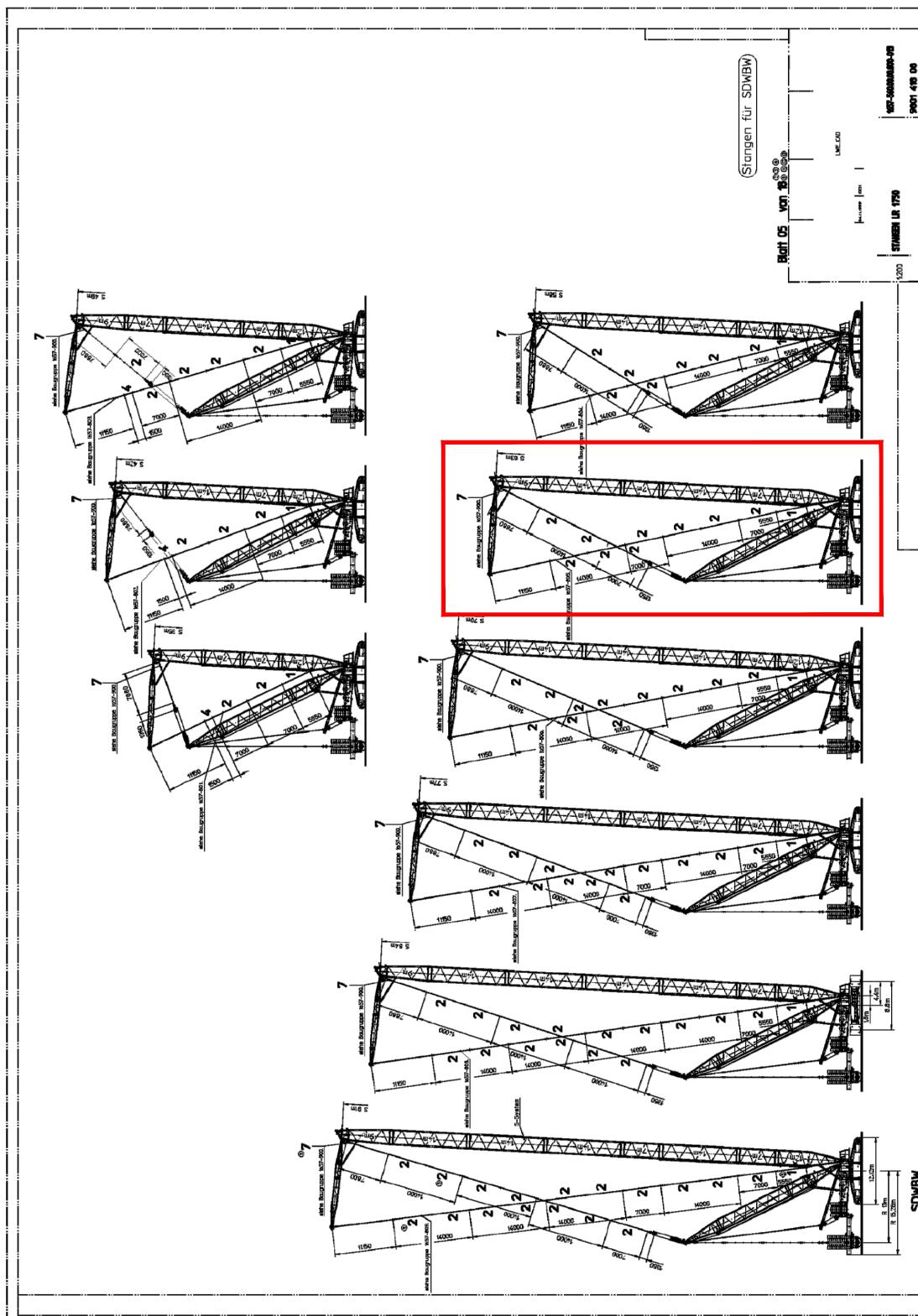
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**BUCKNER**  
HEAVYLIFT CRANES



20.6.2017

**LIEBHERR**

074713(LR 1750)  
RODS/PULL RODS LR 1750

914468508\_009

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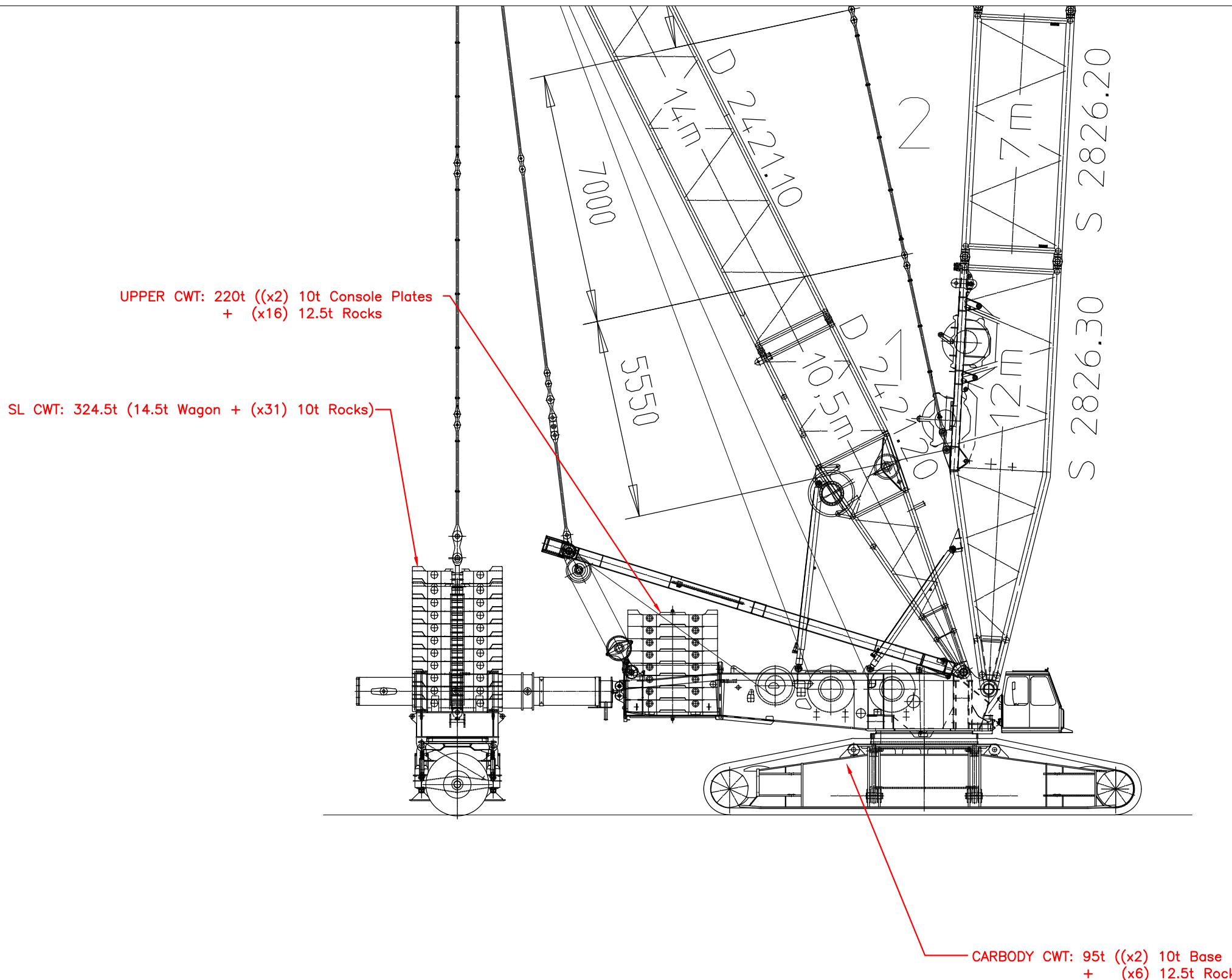
20.6.2017

**LIEBHERR**

074713(LR 1750)  
RODS/PULL RODS LR 1750

914468508\_009

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PROJECT:  
LR1750 SDWBW 207' + 299  
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DRAWING NOTES:  
CWT Arrangement

LR1750/1	
Operating Mode	SDWBW
Main Boom Length	63m (207')
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**BUCKNER**  
HEAVYLIFT CRANES

Crane data		
Rope diameter:	0.092	[ft]
Rope weight:	0.0082	[kps/ft]
Boom sections:	23	[ft]
Boom length min.:	69	[ft]
Boom length max.:	643	[ft]
Number of hoisting winches:	1	
Hoisting rope length:	4101	[ft]
Derrick to hoisting rope deflection:	65.6	[ft]
Min. height above ground:	0.0	[ft]

Main Hook Block (Winch 2)	
Hook Block 50EM (5 Sheave) 28mmØ	
Parts of Line	2
Reeving Cap. (EN 13000)	70 300 lb
Block Wt.	(x2 Chk. Wts.) 4 400 lb

1.2 Hook block 50 EM (1 rope pulley / 47.5 t load)

Reeving	Maximum possible total boom length for following hook block weight:		
	1.0 t without auxiliary weights	2.0 t for 2 auxiliary weights	3.0 t for 4 auxiliary weights
3	56 m	119 m	182 m
2	91 m	189 m	196 m
1	189 m	196 m	196 m

Hook block	Number of rope pulleys	Number of rope runs	Maximum possible overall boom lengths [ft] with hook block weight [kps]		
			2.2 kps	4.4 kps	6.6 kps
103.6 kps	1	3	207	413	643
		2	322	643	643
		1	643	643	643

Type 3 hoisting rope: D=1 1/8" (28.0 mm)

Reeving	Maximum load (DIN EN 13000) [lbs]	Maximum load (ASME B30.5) (Canada, USA, Taiwan) [lbs]
1	35500	32300
2	70300	64700
3	104700	97100
4	138400	129400
5	172000	161800
6	204600	194200
7	237000	226500
8	269000	258900
9	300300	291300
10	331100	323600
11	361600	356000
12	391500	388400
13	421100	420700

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LOCATION: Kingston, GA
BUCKNER CONTACT: Andy Moore, P.E. AndyM@BucknerHeavylift.com
LIFT PLAN BY: Andy Moore, P.E. AndyM@BucknerHeavylift.com
DRAWING NOTES: Hookblock
LR1750/1
Operating Mode SDWBW
Main Boom Length 63m (207')
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Derrick Length 31.5m (103')
Superstructure CWT 220t (485k)
Carbody CWT 95t (209k)
Ballast Tray CWT 325t (715k)

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**BUCKNER**  
HEAVYLIFT CRANES

**PROJECT:**  
**LR1750 SDWBW 207' + 299**  
**LOCATION:** Kingston, GA  
**BUCKNER CONTACT:** Andy Moore, P.E.  
**andyM@BucknerHeavylift.com**

**LIFT PLAN BY:** Andy Moore, P.E.  
**andyM@BucknerHeavylift.com**

**DRAWING NOTES:**  
**Main Reeing**

### LR1750/1

Operating Mode	SDWBW
Main Boom Length	63m (207')
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SHEET: 006 OF 009

**BUCKNER**  
**HEAVYLIFT CRANES**



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LR1750 SDWBW 207' + 299  
LOCATION: Kingston, GA  
BUCKNER CONTACT: Andy Moore, P.E.  
AndyM@BucknerHeavylift.com  
LIFT PLAN BY: Andy Moore, P.E.  
AndyM@BucknerHeavylift.com

DRAWING NOTES:  
Derrick Reaving

LR1750/1

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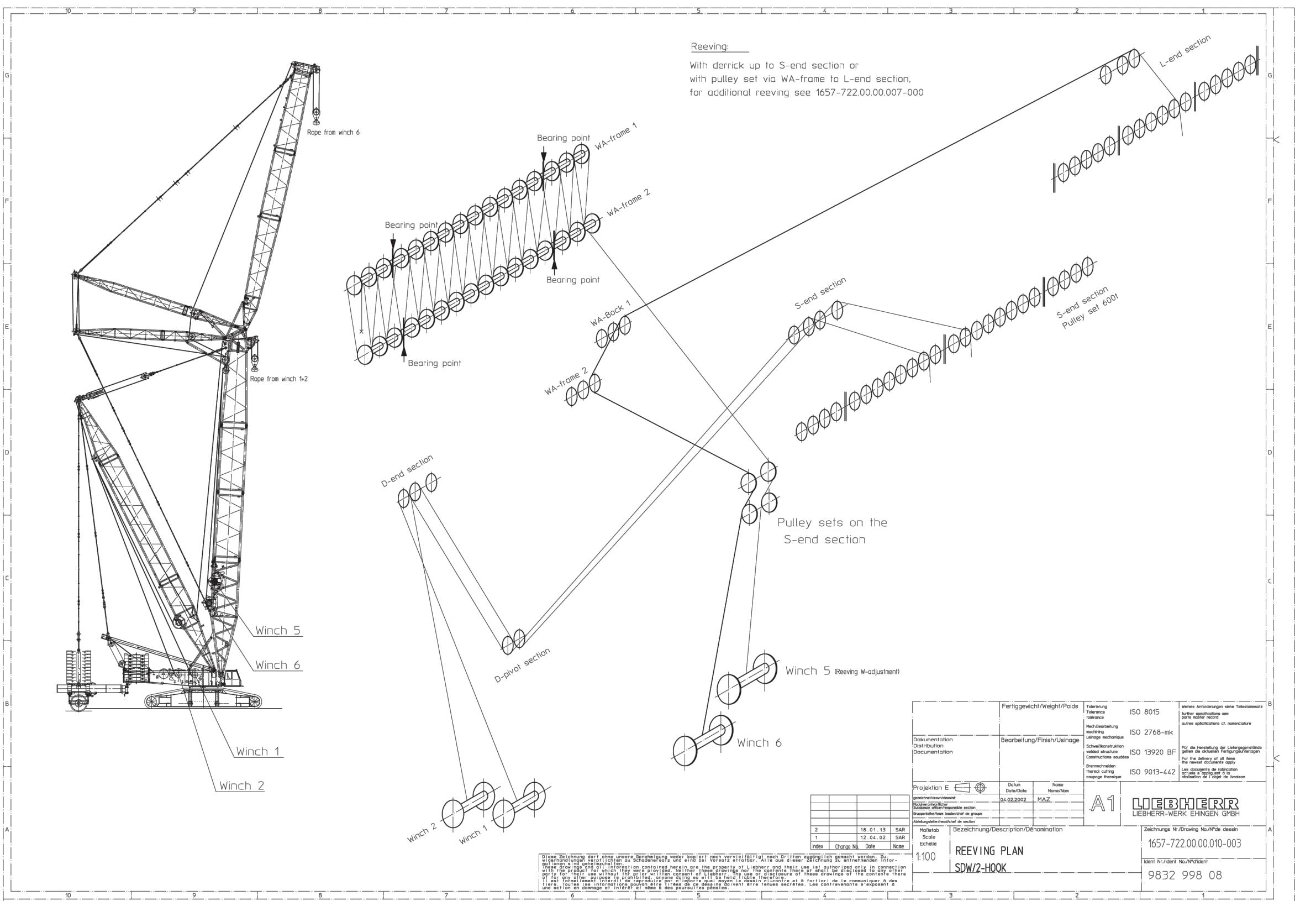
Fertiggewicht/Weight/Poids	Toleranz Tolerance tolérance	ISO 8015
Bearbeitung/Finish/Usage	Mech.Bearbeitung mechanical mechanische Bearbeitung	ISO 2768-mk
Dokumentation Distribution Documentation	Schweißverarbeitung welding soudure	ISO 13920 BF
geschnitten/weissend	Brennschneiden thermal cutting coupe thermique	ISO 9013-442
Abmehr/weiss lederröhrig	Abmehr/weiss lederröhrig	
Abmehr/weiss lederröhrig de section		
Projektion E	Datum Date/Date Nom/Nom	A1
04.02.2002	MAZ	LIEBHERR
Rechtecke für unbrauchbare sectionen		LIEBHERR-WERK EHINGEN GMBH
Gruppierlinien leder röhrl de groupe		
Abmehr/weiss lederröhrig de section		
Möbelstab Scale Echelle	Bezeichnung/Description/Dénomination	
Index	Zeichnungs Nr./Drawing No./N°de dessin	
Change Nr.	1657-722.00.00.010-003	
Date	Ident Nr./Ident No./N°d'ident	
Name	9832 998 08	

REEVING PLAN  
SDW/2-HOOK

1:100

SHEET: 007 OF 009

**BUCKNER**  
HEAVYLIFT CRANES



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LIFT PLAN BY: Andy Moore, P.E.  
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DRAWING NOTES:  
Erection & Take Down

LR1750/1

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**BUCKNER**  
HEAVYLIFT CRANES

### ERCTION AND TAKE DOWN CHARTS

#### SDWBW - Operation (derrick ballast R = 18 m)

Erection, take down 360°

without auxiliary support

A: on crawlers 9,1 m x 8,8 m

B: on crawlers 9,1 m x 8,8 m; supports installed

C: on supports 12,6 m x 12,6 m, working range 360°

D: on supports 13,0 m x 13,0 m, crawlers installed, working range 360°, crawler track plate width 1,5 m

or 13,5 m x 12,9 m, crawlers installed, working range 360°, crawler track plate width 2,0 m

Derrick boom D = 31,5 m; R = 13 m

TAB: 12800023  
System: S 2826.20  
D 2421.10  
W 2421.10  
W 2421.8

Page 7 of 12

Slewing platform / central ballast [t/t]	Derrick ballast				Boom [m]	Permissible weight of hook block on W-boom [t]
	Pulley set 400 t		Hydr. WA-bracket II erection device Pulley set 400 t			
	unpinned [t]	pinned [t]	unpinned [t]	pinned [t]		
220/95 (A)	120	120	130	140	S 63 / W 42	16,0
	90	100	100	110	W 42	7,5
	80	90	90	100	W 42	3,5
220/-- (C)	100	100	110	110	S 63 / W 49	16,0
	70	80	80	90	W 49	7,5
	60	70	70	80	W 49	3,5
	80	90	90	90	S 63 / W 56	16,0
	60	60	70	80	W 56	7,5
	50	60	70	80	W 56	3,5
	70	70	80	90	S 63 / W 63	16,0
	60	70	80	90	W 63	7,5
	60	70	80	90	W 63	3,5
	70	80	80	90	S 63 / W 70	16,0
	70	80	80	90	W 70	7,5
	70	80	80	90	W 70	3,5
	70	80	90	100	S 63 / W 77	16,0
	70	80	90	100	W 77	7,5
	70	80	90	100	W 77	3,5
	90	90	90	100	S 63 / W 84	16,0
	80	90	90	100	W 84	7,5
	80	90	90	100	W 84	3,5
	90	100	100	110	S 63 / W 91	7,5
	90	100	100	110	W 91	3,5
	90	100	110	120	S 63 / W 98	7,5
	90	100	110	120	W 98	3,5

-- = Suspended ballast not required

\*\* = Erection not possible

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DRAWING NOTES:  
Load Charts

LR1750/1

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**BUCKNER**  
HEAVYLIFT CRANES

ISO DIN

xx° SDBW 207ft	W 299ft
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074724	22.00									
	ft > < lbs CODE > 6204 < L128 4A17 .x(x)									
105	124,000	124,000	124,000	124,000	124,000					
110	124,000	124,000	124,000	124,000	124,000					
115	123,000	123,000	123,000	123,000	123,000					
120	122,000	122,000	122,000	122,000	122,000					
125	121,000	121,000	121,000	121,000	121,000					
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135	120,000	120,000	120,000	120,000	120,000					
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160	116,000	116,000	116,000	116,000	116,000					
170	115,000	115,000	115,000	115,000	115,000					
180	113,000	113,000	113,000	113,000	113,000					
190	112,000	112,000	112,000	112,000	112,000					
200	110,000	110,000	110,000	110,000	110,000	116,000	116,000	116,000	116,000	116,000
210	109,000	109,000	109,000	109,000	109,000	116,000	116,000	116,000	116,000	116,000
220	107,000	107,000	107,000	107,000	107,000	116,000	116,000	116,000	116,000	116,000
230	106,000	106,000	105,000	105,000	105,000	116,000	116,000	116,000	116,000	116,000
240	104,000	104,000	104,000	104,000	104,000	116,000	116,000	116,000	116,000	116,000
250	102,000	102,000	102,000	102,000	102,000	116,000	116,000	116,000	116,000	116,000
260	101,000	101,000	101,000	101,000	101,000	116,000	116,000	116,000	116,000	116,000
270	101,000	101,000	101,000	101,000	101,000	116,000	116,000	116,000	116,000	116,000
280	100,000	100,000	100,000	100,000	100,000	113,000	116,000	116,000	116,000	116,000
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300						103,000	116,000	116,000	116,000	116,000
310						97,000	114,000	116,000	116,000	116,000
320						92,000	111,000	113,000	113,000	113,000
330										68,500
340										86,500
350										64,500
360										82,000
410										60,500
420										77,500
430										57,000
440										73,500
* n *	4	4	4	4	4	4	4	4	3	3
xx	87.0	87.0	87.0	87.0	77.0	77.0	77.0	77.0	67.0	67.0
yy	42.6	49.2	59.0	65.6	42.6	49.2	59.0	65.6	42.6	49.2
ft /s	30	30	30	30	30	30	30	30	30	30
***	081	080	079	078	089	088	087	086	097	096

	xx° SDBW 207ft	W 299ft	
	485,000 lbs	209,000 lbs	

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xx° SDBW 207ft	W 299ft
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074724	22.00									
	ft > < lbs CODE > 6204 < L128 4A17 .x(x)									
105	124,000	124,000	124,000	124,000	124,000					
110	124,000	124,000	124,000	124,000	124,000					
115	123,000	123,000	123,000	123,000	123,000					
120	122,000	122,000	122,000	122,000	122,000					
125	121,000	121,000	121,000	121,000	121,000					
130	121,000	121,000	121,000	121,000	121,000					
135	120,000	120,000	120,000	120,000	120,000					
140	119,000	119,000	119,000	119,000	119,000					
150	118,000	118,000	118,000	118,000	118,000					
160	116,000	116,000	116,000	116,000	116,000					